

PFEIFER INDUSTRIES, LLC.

2180 Corporate Lane, Suite 104 ~ Naperville, IL 60563-1639 USA

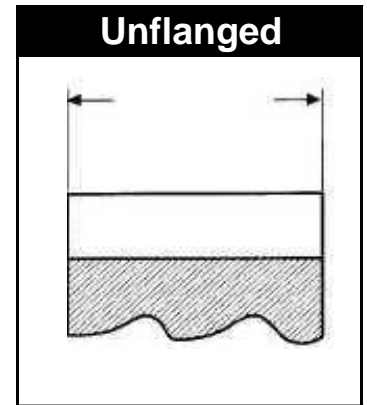
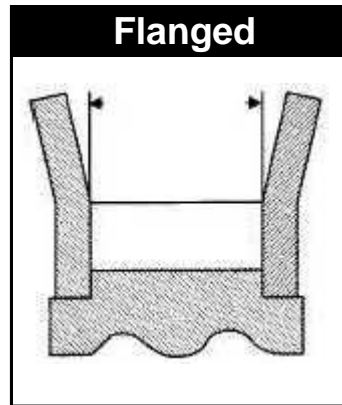
Phone (630) 596-9000 Fax (630) 596-9002

Email: info@pfeiferindustries.com Website: www.pfeiferindustries.com

(8mm Pitch) Timing Belt Pulley - Face Width Tolerances

Additional amount of timing belt pulley **FACE WIDTH** recommended over **NOMINAL TIMING BELT WIDTH** for various timing belt pitch / timing belt tooth profiles (Add table values to **NOMINAL TIMING BELT WIDTH** for **NOMINAL TIMING BELT PULLEY FACE WIDTH**)

Note: The minimum UNFLANGED pulley width may be reduced when the alignment of the drive can be controlled but shall not be less than the minimum FLANGED pulley width.



Timing Belt Pitch / Timing Belt Tooth Profile	Nominal Timing Belt Width	Additional Amount of Nominal Pulley Face Width (Flanged)		Additional Amount of Nominal Pulley Face Width (Unflanged)	
		inches	mm	inches	mm

8mm Pitch

Timing Belt Pitch / Timing Belt Tooth Profile	Nominal Timing Belt Width	Additional Amount of Nominal Pulley Face Width (Flanged)		Additional Amount of Nominal Pulley Face Width (Unflanged)	
		inches	mm	inches	mm
8mm CTD	12mm	0.079"	+2mm	0.157"	+4mm
	21mm	0.079"	+2mm	0.157"	+4mm
	36mm	0.079"	+2mm	0.157"	+4mm
	62mm	0.079"	+2mm	0.157"	+4mm
8mm HTD	20mm	0.079"	+2mm	0.157"	+4mm
	30mm	0.079"	+2mm	0.157"	+4mm
	50mm	0.079"	+2mm	0.157"	+4mm
	85mm	0.079"	+2mm	0.157"	+4mm
8mm PowerGrip GT2	20mm	0.079"	+2mm	0.157"	+4mm
	30mm	0.079"	+2mm	0.157"	+4mm
	50mm	0.079"	+2mm	0.157"	+4mm
	85mm	0.079"	+2mm	0.157"	+4mm

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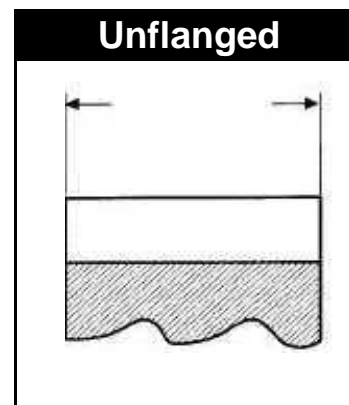
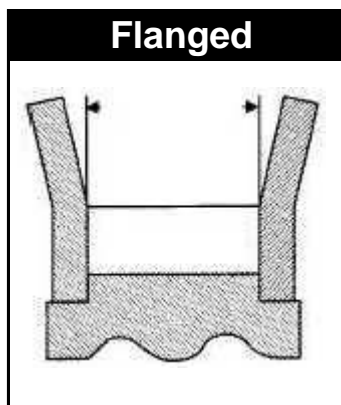
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Timing Belt Pitch / Timing Belt Tooth Profile	Nominal Timing Belt Width	Additional Amount of Nominal Pulley Face Width (Flanged)		Additional Amount of Nominal Pulley Face Width (Unflanged)	
		inches	mm	inches	mm
8mm PolyChain GT	12mm	0.079"	+2mm	0.157"	+4mm
	21mm	0.079"	+2mm	0.157"	+4mm
	36mm	0.079"	+2mm	0.157"	+4mm
	62mm	0.079"	+2mm	0.157"	+4mm
8mm PolyChain GT2	12mm	0.079"	+2mm	0.157"	+4mm
	21mm	0.079"	+2mm	0.157"	+4mm
	36mm	0.079"	+2mm	0.157"	+4mm
	62mm	0.079"	+2mm	0.157"	+4mm
8mm PolyChain GT PS	12mm	0.079"	+2mm	0.157"	+4mm
	21mm	0.079"	+2mm	0.157"	+4mm
	36mm	0.079"	+2mm	0.157"	+4mm
	62mm	0.079"	+2mm	0.157"	+4mm

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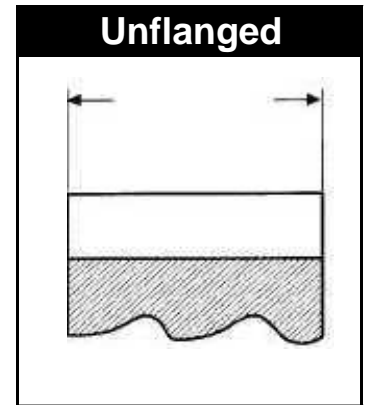
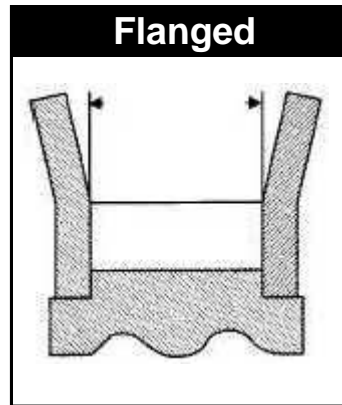
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Additional amount of timing belt pulley **FACE WIDTH** recommended over **NOMINAL TIMING BELT WIDTH** for various timing belt pitch / timing belt tooth profiles (Add table values to **NOMINAL TIMING BELT WIDTH** for **NOMINAL TIMING BELT PULLEY FACE WIDTH**)

Note: The minimum UNFLANGED pulley width may be reduced when the alignment of the drive can be controlled but shall not be less than the minimum FLANGED pulley width.



Timing Belt Pitch / Timing Belt Tooth Profile	Nominal Timing Belt Width	Additional Amount of Nominal Pulley Face Width (Flanged)		Additional Amount of Nominal Pulley Face Width (Unflanged)	
		inches	mm	inches	mm
8mm PolyChain GT Carbon	12mm	0.079"	+2mm	0.157"	+4mm
	21mm	0.079"	+2mm	0.157"	+4mm
	36mm	0.079"	+2mm	0.157"	+4mm
	62mm	0.079"	+2mm	0.157"	+4mm
8mm RPP	20mm	0.079"	+2mm	0.157"	+4mm
	30mm	0.079"	+2mm	0.157"	+4mm
	50mm	0.079"	+2mm	0.157"	+4mm
	85mm	0.079"	+2mm	0.157"	+4mm

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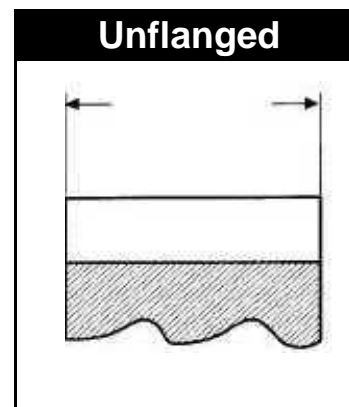
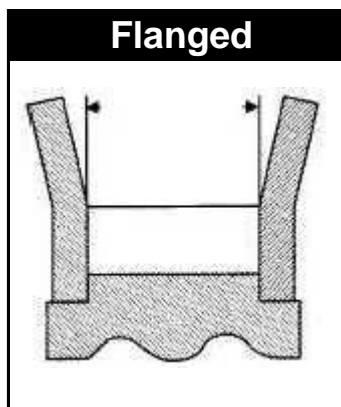
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Timing Belt Pitch / Timing Belt Tooth Profile	Nominal Timing Belt Width	Additional Amount of Nominal Pulley Face Width (Flanged)		Additional Amount of Nominal Pulley Face Width (Unflanged)	
		inches	mm	inches	mm
8mm STD	15mm	0.079"	+2mm	0.157"	+4mm
	25mm	0.079"	+2mm	0.157"	+4mm
	40mm	0.079"	+2mm	0.157"	+4mm
	60mm	0.079"	+2mm	0.157"	+4mm
8mm YU		0.079"	+2mm	0.157"	+4mm