

PFEIFER INDUSTRIES, LLC.

2180 Corporate Lane, Suite 104 ~ Naperville, IL 60563-1639 USA

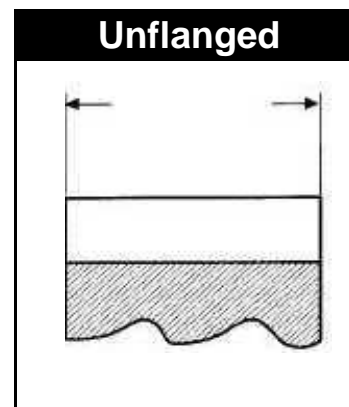
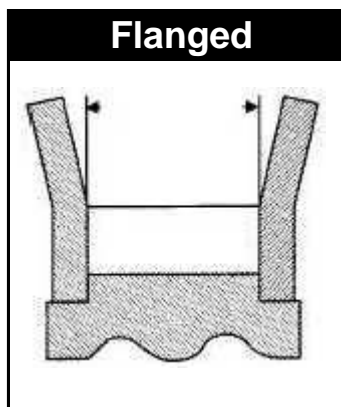
Phone (630) 596-9000 Fax (630) 596-9002

Email: info@pfeiferindustries.com Website: www.pfeiferindustries.com

(14mm Pitch) Timing Belt Pulley - Face Width Tolerances

Additional amount of timing belt pulley **FACE WIDTH** recommended over **NOMINAL TIMING BELT WIDTH** for various timing belt pitch / timing belt tooth profiles (Add table values to **NOMINAL TIMING BELT WIDTH** for **NOMINAL TIMING BELT PULLEY FACE WIDTH**)

Note: The minimum UNFLANGED pulley width may be reduced when the alignment of the drive can be controlled but shall not be less than the minimum FLANGED pulley width.



Timing Belt Pitch / Timing Belt Tooth Profile	Nominal Timing Belt Width	Additional Amount of Nominal Pulley Face Width (Flanged)		Additional Amount of Nominal Pulley Face Width (Unflanged)	
		inches	mm	inches	mm

14mm Pitch

14mm CTD

20mm	0.157"	+4mm	0.315"	+8mm
37mm	0.157"	+4mm	0.315"	+8mm
68mm	0.157"	+4mm	0.315"	+8mm
90mm	0.157"	+4mm	0.315"	+8mm
125mm	0.157"	+4mm	0.315"	+8mm

14mm HTD

40mm	0.157"	+4mm	0.315"	+8mm
55mm	0.157"	+4mm	0.315"	+8mm
85mm	0.157"	+4mm	0.315"	+8mm
115mm	0.157"	+4mm	0.315"	+8mm
170mm	0.157"	+4mm	0.315"	+8mm

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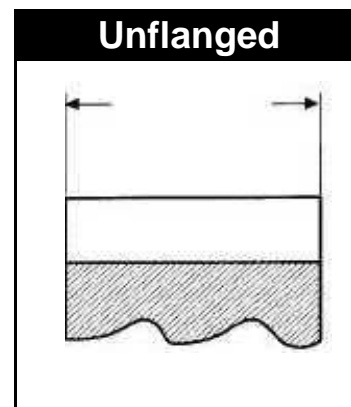
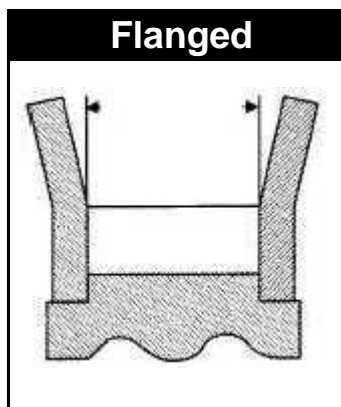
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Note: The minimum UNFLANGED pulley width may be reduced when the alignment of the drive can be controlled but shall not be less than the minimum FLANGED pulley width.



Timing Belt Pitch / Timing Belt Tooth Profile	Nominal Timing Belt Width	Additional Amount of Nominal Pulley Face Width (Flanged)		Additional Amount of Nominal Pulley Face Width (Unflanged)	
		inches	mm	inches	mm
14mm PowerGrip GT2	40mm	0.157"	+4mm	0.315"	+8mm
	55mm	0.157"	+4mm	0.315"	+8mm
	85mm	0.157"	+4mm	0.315"	+8mm
	115mm	0.157"	+4mm	0.315"	+8mm
	170mm	0.157"	+4mm	0.315"	+8mm
14mm PowerGrip GT3	40mm	0.157"	+4mm	0.315"	+8mm
	55mm	0.157"	+4mm	0.315"	+8mm
	85mm	0.157"	+4mm	0.315"	+8mm
	115mm	0.157"	+4mm	0.315"	+8mm
	170mm	0.157"	+4mm	0.315"	+8mm

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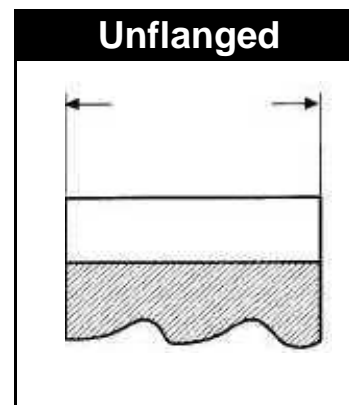
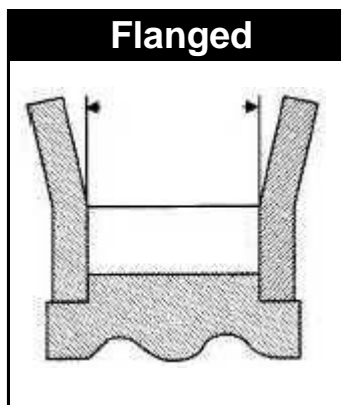
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(14mm Pitch) Timing Belt Pulley - Face Width Tolerances

Additional amount of timing belt pulley **FACE WIDTH** recommended over **NOMINAL TIMING BELT WIDTH** for various timing belt pitch / timing belt tooth profiles (Add table values to **NOMINAL TIMING BELT WIDTH** for **NOMINAL TIMING BELT PULLEY FACE WIDTH**)

Note: The minimum UNFLANGED pulley width may be reduced when the alignment of the drive can be controlled but shall not be less than the minimum FLANGED pulley width.



Timing Belt Pitch / Timing Belt Tooth Profile	Nominal Timing Belt Width	Additional Amount of Nominal Pulley Face Width (Flanged)		Additional Amount of Nominal Pulley Face Width (Unflanged)	
		inches	mm	inches	mm
14mm PolyChain GT	20mm	0.157"	+4mm	0.315"	+8mm
	37mm	0.157"	+4mm	0.315"	+8mm
	68mm	0.157"	+4mm	0.315"	+8mm
	90mm	0.157"	+4mm	0.315"	+8mm
	125mm	0.157"	+4mm	0.315"	+8mm
14mm PolyChain GT2	20mm	0.157"	+4mm	0.315"	+8mm
	37mm	0.157"	+4mm	0.315"	+8mm
	68mm	0.157"	+4mm	0.315"	+8mm
	90mm	0.157"	+4mm	0.315"	+8mm
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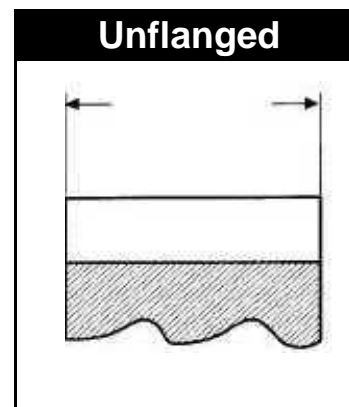
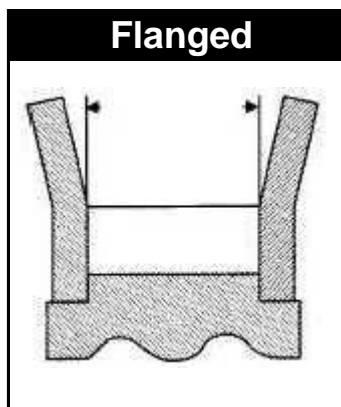
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(14mm Pitch) Timing Belt Pulley - Face Width Tolerances

Additional amount of timing belt pulley **FACE WIDTH** recommended over **NOMINAL TIMING BELT WIDTH** for various timing belt pitch / timing belt tooth profiles (Add table values to **NOMINAL TIMING BELT WIDTH** for **NOMINAL TIMING BELT PULLEY FACE WIDTH**)

Note: The minimum UNFLANGED pulley width may be reduced when the alignment of the drive can be controlled but shall not be less than the minimum FLANGED pulley width.



Timing Belt Pitch / Timing Belt Tooth Profile	Nominal Timing Belt Width	Additional Amount of Nominal Pulley Face Width (Flanged)		Additional Amount of Nominal Pulley Face Width (Unflanged)	
		inches	mm	inches	mm
14mm PolyChain GT PS	20mm	0.157"	+4mm	0.315"	+8mm
	37mm	0.157"	+4mm	0.315"	+8mm
	68mm	0.157"	+4mm	0.315"	+8mm
	90mm	0.157"	+4mm	0.315"	+8mm
	125mm	0.157"	+4mm	0.315"	+8mm
14mm PolyChain GT Carbon	20mm	0.157"	+4mm	0.315"	+8mm
	37mm	0.157"	+4mm	0.315"	+8mm
	68mm	0.157"	+4mm	0.315"	+8mm
	90mm	0.157"	+4mm	0.315"	+8mm
	125mm	0.157"	+4mm	0.315"	+8mm

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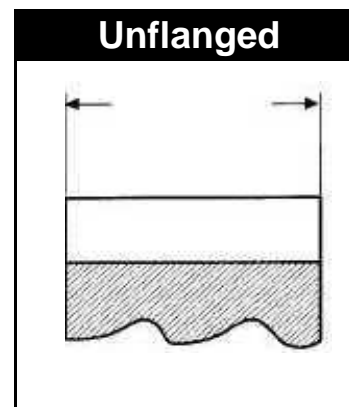
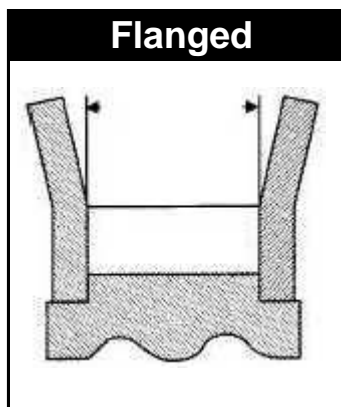
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		inches	mm	inches	mm
14mm PolyChain HTD	20mm	0.157"	+4mm	0.315"	+8mm
	30mm	0.157"	+4mm	0.315"	+8mm
	40mm	0.157"	+4mm	0.315"	+8mm
	55mm	0.157"	+4mm	0.315"	+8mm
	85mm	0.157"	+4mm	0.315"	+8mm
	115mm	0.157"	+4mm	0.315"	+8mm
	170mm	0.157"	+4mm	0.315"	+8mm
	14mm RPP	40mm	0.157"	+4mm	0.315"
55mm		0.157"	+4mm	0.315"	+8mm
85mm		0.157"	+4mm	0.315"	+8mm
115mm		0.157"	+4mm	0.315"	+8mm
170mm		0.157"	+4mm	0.315"	+8mm

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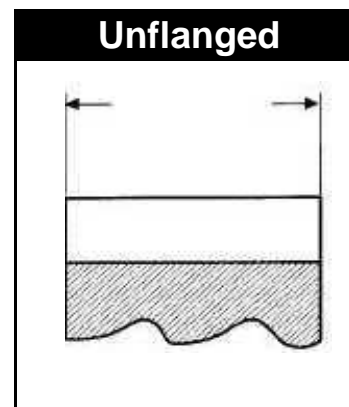
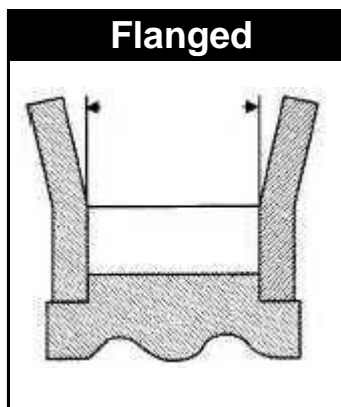
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Timing Belt Pitch / Timing Belt Tooth Profile	Nominal Timing Belt Width	Additional Amount of Nominal Pulley Face Width (Flanged)		Additional Amount of Nominal Pulley Face Width (Unflanged)	
		inches	mm	inches	mm
14mm STD	40mm	0.157"	+4mm	0.315"	+8mm
	60mm	0.157"	+4mm	0.315"	+8mm
	80mm	0.157"	+4mm	0.315"	+8mm
	100mm	0.157"	+4mm	0.315"	+8mm
	120mm	0.157"	+4mm	0.315"	+8mm