

PFEIFER INDUSTRIES, LLC.

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STANDARD TIMING BELT PULLEY LENGTH OF BORE TOLERANCES

| DIAMETER OF STRAIGHT BORE | LENGTH OF STRAIGHT BORE | | | | | | | | | | | |
|---------------------------|-------------------------|----------------------|----------------------|----------------------|----------------------|----------------------|----------------------|----------------------|----------------------|----------------------|----------------------|----------------------|
| | Up to 0.75" Inches | 0.75" - 1.00" Inches | 1.00" - 1.25" Inches | 1.25" - 1.50" Inches | 1.50" - 2.00" Inches | 2.00" - 2.50" Inches | 2.50" - 3.00" Inches | 3.00" - 3.50" Inches | 3.50" - 4.00" Inches | 4.00" - 4.50" Inches | 4.50" - 5.50" Inches | 5.50" - 6.00" Inches |
| Up to 0.500" Inches | +0.0015 +0.0005 | +0.0015 +0.0005 | +0.0015 +0.0005 | +0.0015 +0.0005 | +0.0015 +0.0005 | | | | | | | |
| 0.50" - 1.00" Inches | +0.0015 +0.0005 | +0.0015 +0.0005 | +0.0015 +0.0005 | +0.0015 +0.0005 | +0.0020 +0.0005 | +0.0020 +0.0005 | +0.0020 +0.0005 | | | | | |
| 1.00" - 1.50" Inches | | +0.0015 +0.0005 | +0.0015 +0.0005 | +0.0015 +0.0005 | +0.0020 +0.0010 | +0.0020 +0.0010 | +0.0020 +0.0010 | +0.0020 +0.0010 | +0.0020 +0.0010 | | | |
| 1.50" - 2.00" Inches | | | +0.0020 +0.0005 | +0.0020 +0.0005 | +0.0025 +0.0010 | +0.0025 +0.0010 | +0.0025 +0.0010 | +0.0025 +0.0010 | +0.0025 +0.0010 | +0.0030 +0.0010 | +0.0030 +0.0010 | +0.0030 +0.0010 |
| 2.00" - 2.50" Inches | | | | +0.0020 +0.0005 | +0.0025 +0.0010 | +0.0025 +0.0010 | +0.0025 +0.0010 | +0.0025 +0.0010 | +0.0025 +0.0010 | +0.0030 +0.0010 | +0.0030 +0.0010 | +0.0030 +0.0010 |
| 2.50" - 3.00" Inches | | | | | | +0.0025 +0.0010 | +0.0025 +0.0010 | +0.0025 +0.0010 | +0.0025 +0.0010 | +0.0030 +0.0010 | +0.0030 +0.0010 | +0.0035 +0.0015 |
| 3.00" - 3.50" Inches | | | | | | +0.0030 +0.0010 | +0.0030 +0.0010 | +0.0030 +0.0010 | +0.0030 +0.0010 | +0.0035 +0.0010 | +0.0035 +0.0010 | +0.0040 +0.0015 |
| 3.50" - 4.00" Inches | | | | | | | +0.0030 +0.0010 | +0.0030 +0.0010 | +0.0030 +0.0010 | +0.0040 +0.0015 | +0.0040 +0.0015 | +0.0040 +0.0015 |
| 4.00" - 4.50" Inches | | | | | | | | +0.0030 +0.0010 | +0.0030 +0.0010 | +0.0040 +0.0015 | +0.0040 +0.0015 | +0.0040 +0.0015 |
| 4.50" - 5.00" Inches | | | | | | | | +0.0030 +0.0010 | +0.0030 +0.0010 | +0.0040 +0.0015 | +0.0040 +0.0015 | +0.0040 +0.0015 |